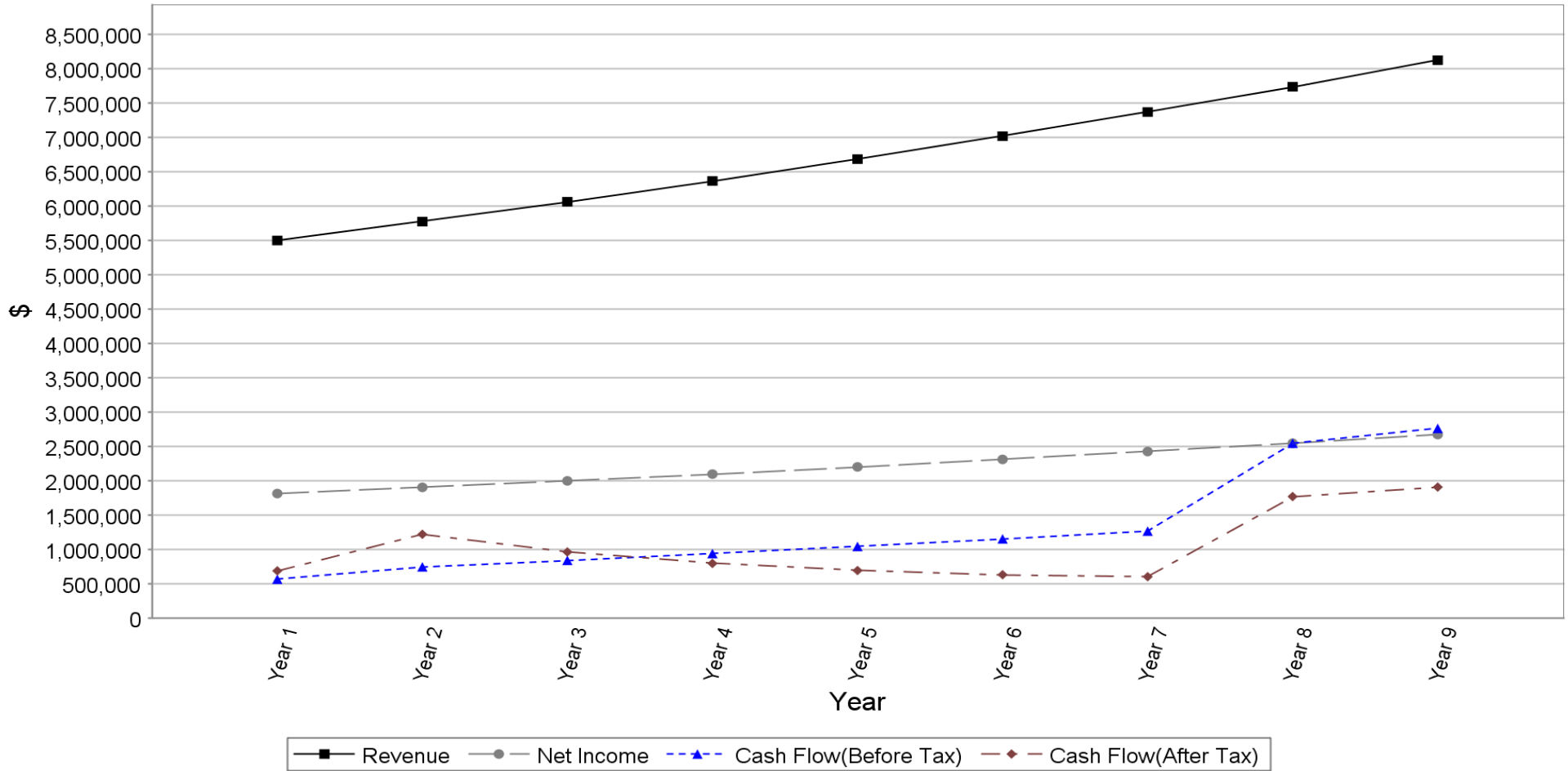
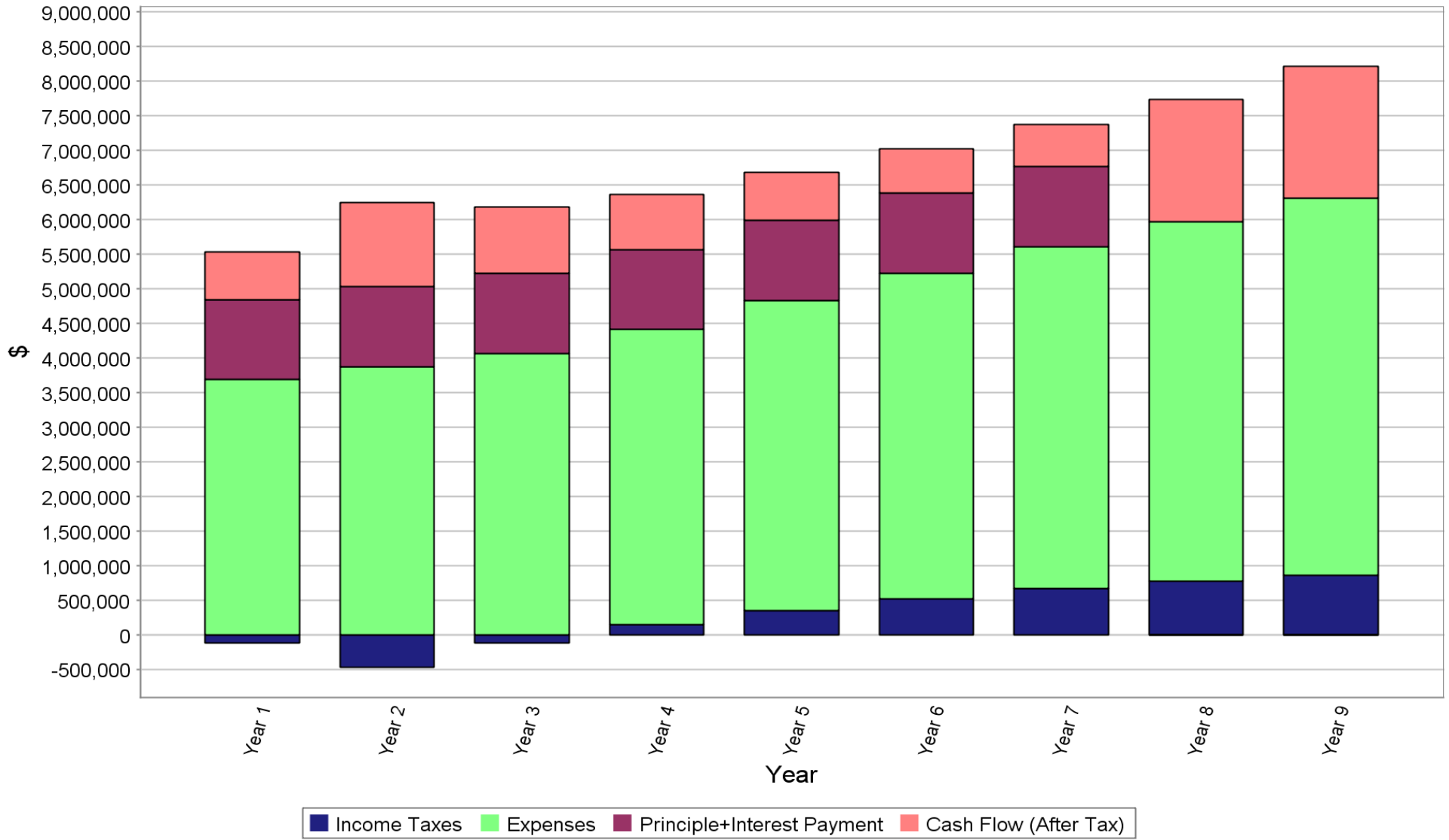


### Operating Cash Flow Incl. Working Capital



### Revenue Distribution



**Graph. Present Value & Desired Return (Before Tax)**

Plastic Bottle Manufacturing Division

Replace Equipment Analysis

September 24, 2009

Investit Decisions

Replace Example with Revenue & Expenses

